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Raw Material	Product	Waste	Green Solution
 orange	 orange juice	 orange peel	 limonene
 potato	 chips, roasted, mash	 potato peel	 plastic
 wheat	 bread, cakes, pasta	 straw	 bio board
 oil seed rape	 vegetable oil	 rape straw	 energy
 maize	 corn oil, sweetcorn, pop corn	 maize straw	 eco wax
 cocoa beans	 chocolate	 cocoa bean husk	 packaging
 coffee beans	 coffee	 coffee grounds	 oils (used in fuels and soap)
 food crops	 food	 food waste	 fuels and fertiliser
 pea plants	 peas	 vines	 thickening agent