

Factors useful in the Construction of Control Charts

	Chart for Averages			Chart for standard deviations					Chart for Ranges						
	Factors for Control Limits			Factors for:					Factors for Central Line		Factors for Control Limits				
				Central Line	Control Limits										
n	A	A ₂	A ₃	c ₄	B ₃	B ₄	B ₅	B ₆	d ₂	1/d ₂	d ₃	D ₁	D ₂	D ₃	D ₄
2	2.121	1.880	2.659	0.7979	0	3.267	0	2.606	1.128	0.8862	0.852	0	3.686	0	3.266
3	1.732	1.023	1.954	0.8862	0	2.568	0	2.276	1.693	0.5908	0.888	0	4.357	0	2.574
4	1.500	0.729	1.628	0.9213	0	2.266	0	2.088	2.059	0.4857	0.879	0	4.697	0	2.281
5	1.342	0.577	1.427	0.9400	0	2.089	0	1.964	2.326	0.4299	0.864	0	4.918	0	2.114
6	1.225	0.483	1.287	0.9515	0.030	1.970	0.029	1.874	2.534	0.3946	0.848	0	5.078	0	2.003
7	1.134	0.419	1.182	0.9594	0.118	1.882	0.113	1.806	2.704	0.3698	0.833	0.206	5.203	0.076	1.924
8	1.061	0.373	1.099	0.9650	0.185	1.815	0.179	1.751	2.847	0.3512	0.819	0.389	5.306	0.137	1.863
9	1.000	0.337	1.032	0.9693	0.239	1.761	0.232	1.707	2.970	0.3367	0.807	0.548	5.392	0.184	1.816
10	0.949	0.308	0.975	0.9727	0.284	1.716	0.276	1.669	3.078	0.3249	0.797	0.688	5.467	0.223	1.777
11	0.905	0.285	0.927	0.9754	0.321	1.679	0.313	1.637	3.173	0.3152	0.787	0.813	5.533	0.256	1.744
12	0.866	0.266	0.886	0.9776	0.354	1.646	0.346	1.610	3.258	0.3069	0.778	0.924	5.593	0.284	1.716
13	0.832	0.249	0.850	0.9794	0.382	1.618	0.374	1.585	3.336	0.2998	0.770	1.026	5.646	0.307	1.693
14	0.802	0.235	0.817	0.9810	0.406	1.594	0.399	1.563	3.407	0.2935	0.763	1.119	5.695	0.328	1.672
15	0.775	0.223	0.789	0.9823	0.428	1.572	0.421	1.544	3.472	0.2880	0.756	1.204	5.739	0.347	1.653
16	0.750	0.212	0.763	0.9835	0.448	1.552	0.440	1.526	3.532	0.2831	0.750	1.283	5.781	0.363	1.637
17	0.728	0.203	0.739	0.9845	0.466	1.534	0.458	1.511	3.588	0.2787	0.744	1.357	5.819	0.378	1.622
18	0.707	0.194	0.718	0.9854	0.482	1.518	0.475	1.496	3.640	0.2747	0.738	1.425	5.855	0.392	1.608
19	0.688	0.187	0.698	0.9862	0.497	1.503	0.490	1.483	3.689	0.2711	0.733	1.490	5.888	0.404	1.596
20	0.671	0.180	0.680	0.9869	0.510	1.490	0.504	1.470	3.735	0.2677	0.728	1.550	5.920	0.415	1.585
21	0.655	0.173	0.663	0.9876	0.523	1.477	0.516	1.459	3.778	0.2647	0.724	1.607	5.950	0.425	1.575
22	0.640	0.167	0.647	0.9882	0.534	1.466	0.528	1.448	3.819	0.2618	0.719	1.661	5.978	0.435	1.565
23	0.626	0.162	0.633	0.9887	0.545	1.455	0.539	1.438	3.858	0.2592	0.715	1.712	6.004	0.444	1.556
24	0.612	0.157	0.619	0.9892	0.555	1.445	0.549	1.429	3.895	0.2567	0.712	1.761	6.030	0.452	1.548
25	0.600	0.153	0.606	0.9896	0.565	1.435	0.559	1.420	3.931	0.2544	0.708	1.807	6.055	0.460	1.540
Over 25	$3/\sqrt{n}$	$3/d_2\sqrt{n}$	...	...	*	**	...	...	...	...	...	...	...	...	...

$$* 1 - \frac{3}{\sqrt{2n}}$$

$$** 1 + \frac{3}{\sqrt{2n}}$$